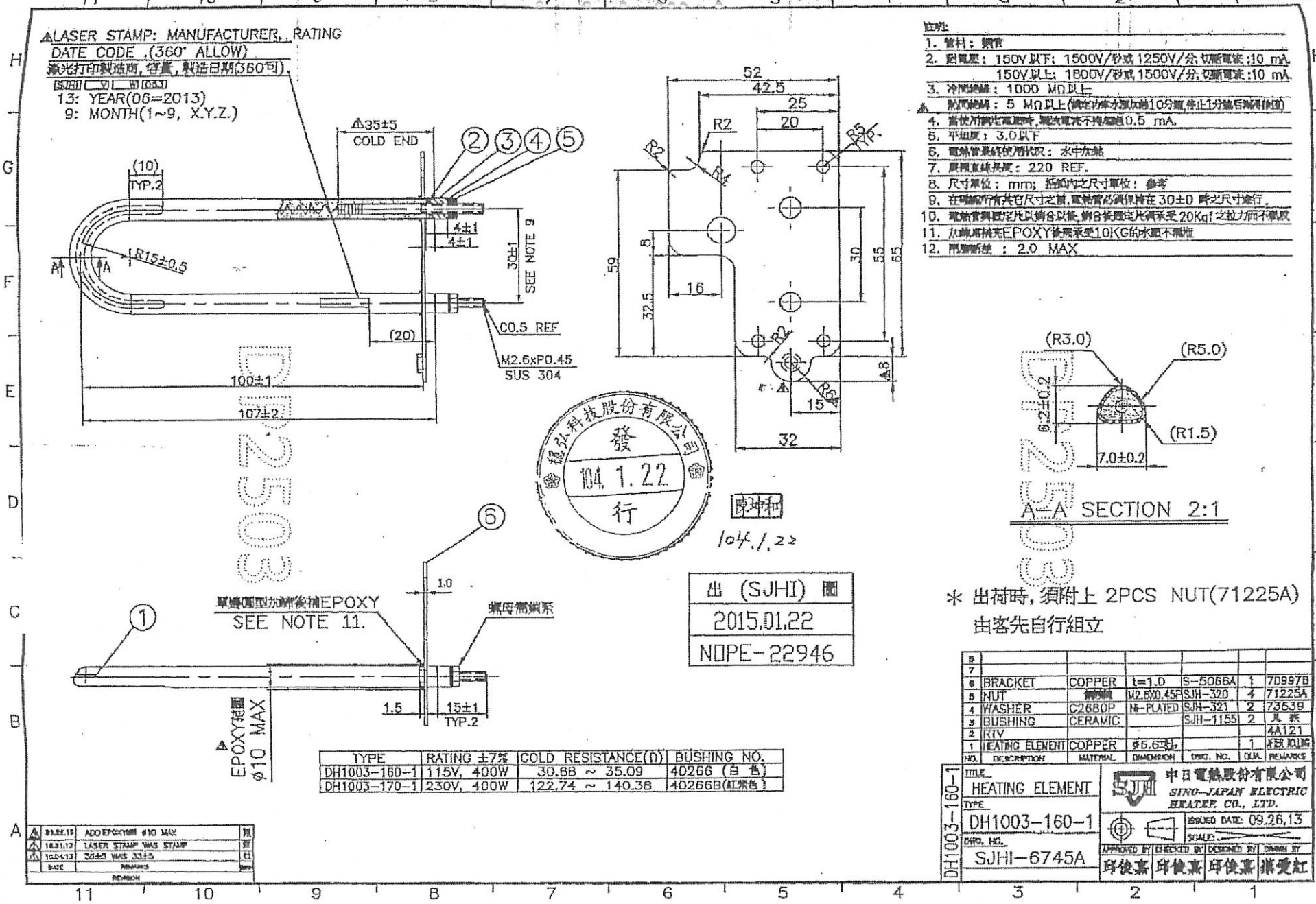


TYPE	RATING ±7%	COLD RESISTANCE(Ω)	BUSHING NO.
DH1003-160-1	115V, 400W	30.68 ~ 35.09	40266 (白色)
DH1003-170-1	230V, 400W	122.74 ~ 140.38	40266B(紅紫色)

NO.	DESCRIPTION	MATERIAL	DIMENSION	DWG. NO.	QUA.	REMARKS
8						
7						
6	BRACKET	COPPER	t=1.0	S-5066A	1	70997B
5	NUT	鍍鎳	M2.6X0.45P	SJH-320	4	71225A
4	WASHER	C2680P	Ni-PLATED	SJH-321	2	73639
3	BUSHING	CERAMIC		SJH-1155	2	見表
2	RIV					4A121
1	HEATING ELEMENT	COPPER	φ6.6*L		1	見表 10.1MM

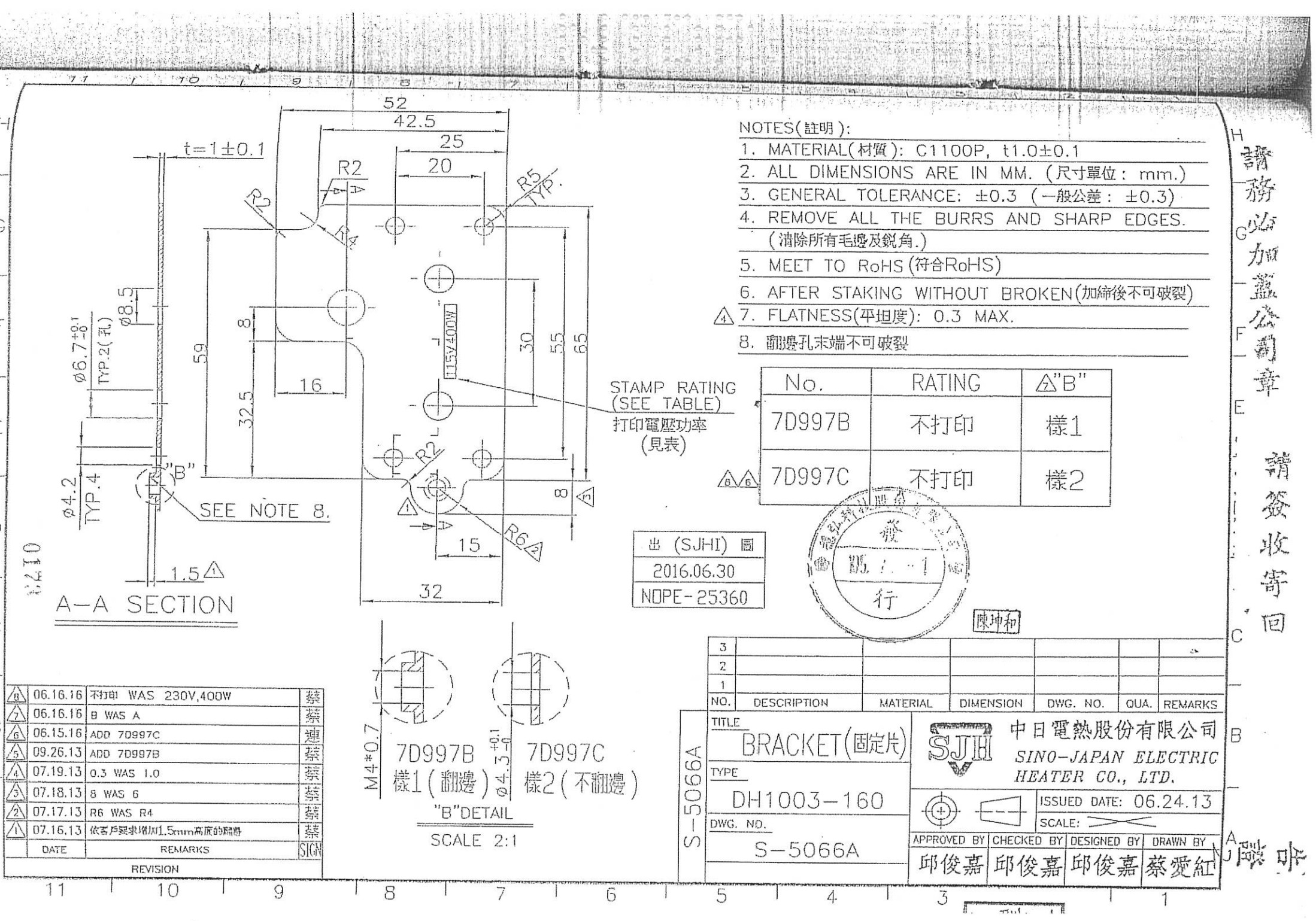
NO.	DATE	REMARKS	BY
⚠	103.12.19	ADD EPOXY範圍 φ10 MAX.	貝
⚠	103.01.17	LASER STAMP WAS STAMP	貝
⚠	102.04.13	35±3 WAS 33±3	貝

TITLE: HEATING ELEMENT
TYPE: DH1003-160-1
DWG. NO.: SJHI-6745A
DH1003-160-1
中日電熱股份有限公司 SINO-JAPAN ELECTRIC HEATER CO., LTD.
ISSUED DATE: 09.26.13
SCALE:

APPROVED BY	CHECKED BY	DESIGNED BY	DRAWN BY
邱俊嘉	邱俊嘉	邱俊嘉	謝愛紅

注意:
1. 管材: 鍍管
2. 耐電壓: 150V以下: 1500V/秒或1250V/分, 切斷電流:10 mA.
150V以上: 1800V/秒或1500V/分, 切斷電流:10 mA.
3. 冷間絕緣: 1000 MΩ以上
⚠ 熱間絕緣: 5 MΩ以上(調定沙漠水源加熱10分鐘,停止1分鐘後測得值)
4. 當使用調壓電源時, 漏電電流不得超過0.5 mA.
5. 平坦度: 3.0以下
6. 電熱管最終使用狀況: 水中加熱
7. 展開直線長度: 220 REF.
8. 尺寸單位: mm; 括弧中之尺寸單位: 參考
9. 在明細所有其它尺寸之前, 電熱管必須保持在30±0 時之尺寸進行.
10. 電熱管與固定片以銲合以後, 銲合後固定片須承受20Kgf之拉力而不鬆脫
11. 加熱區填充EPOXY後需承受10KG的水壓不漏泄
12. 冷間斷絕 : 2.0 MAX

請務必加蓋公司章 謝謝 收到



NOTES(註明):

1. MATERIAL(材質): C1100P, t1.0±0.1
2. ALL DIMENSIONS ARE IN MM. (尺寸單位: mm.)
3. GENERAL TOLERANCE: ±0.3 (一般公差: ±0.3)
4. REMOVE ALL THE BURRS AND SHARP EDGES. (清除所有毛邊及銳角.)
5. MEET TO RoHS (符合RoHS)
6. AFTER STAKING WITHOUT BROKEN(加締後不可破裂)
7. FLATNESS(平坦度): 0.3 MAX.
8. 翻邊孔末端不可破裂

No.	RATING	△2"B"
7D997B	不打印	樣1
△6△8 7D997C	不打印	樣2

出 (SJHI) 圖
2016.06.30
NOPE-25360

REVISION			
△8	06.16.16	不打印 WAS 230V,400W	蔡
△7	06.16.16	B WAS A	蔡
△6	06.15.16	ADD 7D997C	蔡
△5	09.26.13	ADD 7D997B	蔡
△4	07.19.13	0.3 WAS 1.0	蔡
△3	07.18.13	8 WAS 6	蔡
△2	07.17.13	R6 WAS R4	蔡
△1	07.16.13	依客戶要求增加1.5mm高度的翻邊	蔡
	DATE	REMARKS	SIGN

NO.	DESCRIPTION	MATERIAL	DIMENSION	DWG. NO.	QUA.	REMARKS
3						
2						
1						

S-5066A

TITLE: BRACKET(固定片)

TYPE: DH1003-160

DWG. NO.: S-5066A

SJH 中日電熱股份有限公司 SINO-JAPAN ELECTRIC HEATER CO., LTD.

ISSUED DATE: 06.24.13

SCALE:

APPROVED BY	CHECKED BY	DESIGNED BY	DRAWN BY
邱俊嘉	邱俊嘉	邱俊嘉	蔡愛紅

陳坤和

請務必加蓋公司章 請簽收寄回